BOKELA

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Questionnaire for Filtration Processes

1. Customer's data

Company: _____ Date: _____

Contact person: _____ Department: _____

Address: _____ Phone: _____

City, ZIP: _____ Fax: _____

State: _____ E-mail: _____

2. Process data

2.1 Short description of the current process (include sketch if necessary)

(name of the process, stages upstream and downstream of the filtration or separation)

_____

_____

_____

_____

2.2 Filters currently installed:

- make / manufacturer / type of filter: _____
- filtration area (m²) per filter: _____
- number of filters installed: _____
- year of commissioning: _____
- additional remarks: _____
- filter medium: type / material: _____ mesh size: _____ µm
  manufacturer: _____ name: _____

2.3 Current filtration and process conditions:

solids throughput (per filter): current _____ t/h _____ kg/m²h

aimed _____ t/h _____ kg/m²h

process: ☐ continuous

☐ discontinuous, batch duration: _____ min

moisture content: current _____ %

aimed _____ %

pressure difference: Δp = _____ bar _____ kPa _____ mmHg

cake thickness: _____ mm

filter speed: _____ rpm

cake characteristic: ☐ thixotrope ☐ abrasive ☐ sticky

flocculants: ☐ no

☐ yes, dosage: _____ g/m³

type: _____

filter aid: ☐ no

☐ yes, dosage: _____ g/m³

type: _____

Usage of flocculants or filter aid: ☐ allowed ☐ not allowed

explosion-proof: ☐ yes ☐ no

3. Which benefit of the Filtration Process may be of interest for you?

	very important	less important	not important
- improved solids throughput	☐	☐	☐
- lower moisture content	☐	☐	☐
- improved cake washing	☐	☐	☐
- avoidance of particle breakdown	☐	☐	☐
- less solids in the filtrate	☐	☐	☐
- reduced filtrate evaporation	☐	☐	☐
- improved cake discharge	☐	☐	☐
- less space requirement	☐	☐	☐
- less repairs and maintenance	☐	☐	☐

- others: _____

_____

_____

4. Separation problem / aimed results

_____

_____

_____

_____

_____

_____

_____

5. Suspension data (filter feed)

solids concentration: c = _____ g/l _____ wt.% _____ Vol.%

volume throughput: current (per filter): _____ m^3/h _____ m^3/m^2h

aimed (per filter): _____ m^3/h _____ m^3/m^2h

temperature: normal: _____ ° C maximum: _____ ° C

5.1 Suspension liquor / filtrate

name: _____

chemical composition: _____

liquid density: _____ g/cm^3 (at T = _____ ° C)

pH value: _____

max. allowed solids content in the filtrate: _____ g/l

additional remarks (e.g. viscosity): _____

_____

5.2 Solids material / filter cake / concentrate

name: _____

chemical / mineralogical composition: _____

solids density: _____ g/cm^3 (at T = _____ ° C)

particle size: x_{10} = _____ µm x_{50} = _____ µm x_{80} = _____ µm

particle shape: _____

particle characteristics: ☐ gel-like ☐ amorphous

☐ crystalline ☐ fibrous

decomposition temperature: T = _____ ° C

additional remarks: _____

_____

5.3 Washing procedure

washing liquor	▪ temperature:	_____ ° C
	▪ type:	_____
washing liquor consumption	▪ total (per filter)	_____ m³/h
	▪ specific:	_____ m³/t

washing liquor distribution /washing procedure (short description):

_____

_____

_____

6. Handling of suspension / solids / liquid

any special instructions for handling? ☐ yes ☐ no

will safety data sheet be handed over? ☐ yes ☐ no

is the suspension ageing? ☐ yes ☐ no

maximum storage time without changes in product characteristic (e.g. x_{50})? _____ days

additional remarks: _____

_____

_____

7. Questions / additional remarks

(e.g. experiences with lab filters, flocculants, features, desired time schedule, etc.):

_____

_____

_____

_____

_____

_____

_____

Your data will be treated strictly confidential.

In case you have any further questions, please do not hesitate to contact us.

Our team will be readily at your disposal. Thank you for your efforts.